

# LIGHT-DUTY STAMPING AND DRAWING APPLICATIONS FOR FERROUS/NON-FERROUS METALS

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This formulation provides strong performance in light-duty stamping and drawing applications.

| <u>COMPOUND</u>  | <u>Wt %</u>  |
|------------------|--------------|
| 100/300 Pale Oil | 95.0         |
| Cola®Lube 3407CI | 5.0          |
| Total            | <u>100.0</u> |

## **PROCEDURE:**

Warm oil to 120°F. Add Cola®Lube 3407CI. Mix for 30 minutes.

## **PROPERTIES:**

|                |                    |
|----------------|--------------------|
| Appearance     | Clear amber liquid |
| Viscosity 40°C | 20/30 cs           |
| Falex Test     | 2000/56            |
| Draw Bead Test | 95                 |
| Reference oil  | 115                |
| COF            | 0.0624             |

Formula 040

Last Modified 0725/2006

### **WARRANTY**

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.