

LOW FOAM CHAIN LUBRICANT

The Cola[®]Lube 3406 CI is a 100% active, aromatic, phosphate ester that is designed for use in synthetic metalworking fluids. Upon neutralization, it provides outstanding rust protection, EP and good wetting with low foam. Normal use levels are 0.01% Cola[®]Lube 3406 CI for a complete corrosion block (Cast Iron Block Test).

The following formula provides high lubrication, low foam and sufficient viscosity to be readily pumpable.

<u>COMPOUND</u>	<u>% WT.</u>
Cola [®] Lube 3406 CI	15
TEA 95%	30
Water	<u>55</u>
TOTAL	100

PROCEDURE:

Mix ingredients in order listed until clear.

USE:

Normal usage is 3 – 5% in water for most instances.

Last Modified 07/26/2006

Formula 157

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.