

SEMI-SYNTHETIC FOR GRINDING & MACHINING OF FERROUS & NON- FERROUS METALS

<u>COMPOUND</u>	<u>% WT.</u>
100 Pale Oil	9.0
Cola [®] Lube 3413EPL	9.0
Cola [®] Lube 3420EPL	13.6
Cola [®] Cor RP	5.0
Water	<u>63.4</u>
Total	100.0

PROCEDURE:

Mix first three ingredients until clear. Add remaining ingredients in order.
Note that 5% of conc. added to water forms micro-emulsion.

PERFORMANCE (5% in water):

Appearance	Micro-emulsion
pH	9.5
Cast Iron Block Test	Pass
Falex [®]	2500lbs / 57in-lbs
Surface Tension	27

Last Modified 07/27/2006

Formula 062

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.