

SEMI-SYNTHETIC FOR GRINDING, DRAWING & CUTTING

<u>COMPOUND</u>	<u>%</u>
Cola [®] Lube 3420 EPL	20.00
Cola [®] Lube 3414 EPL	10.00
100 Pale Oil	10.00
Water	60.00
Total	<hr/> 100.00

PROCEDURE:

Blend ingredients in order listed.

FALEX EP TEST:

Concentration 10% Aqueous Solution – Clear
Pass @ 3000 lbs.

COMMENTS:

Cola[®]Lube 3414 EPL contributes anti-wear and EP properties to semi-synthetic and synthetic concentrates.

Formula 019

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.