

SEMI-SYNTHETIC FOR LIGHT STAMPING & DRAWING

<u>COMPOUND</u>	<u>% WT.</u>
100 Pale Oil	10.0
Cola [®] Lube 3410CI	5.5
Triethanolamine (99%)	7.5
Cola [®] Lube 3420EPL	25.0
Water	<u>52.0</u>
Total	100.0

PROCEDURE:

Combine ingredients one at a time mixing well before next addition.

TYPICAL PROPERTIES:

Appearance

Chemical emulsion

PERFORMANCE (5% in water):

Appearance

Clear liquid

pH

9.0

Cast Iron Block Test

Pass

Falex[®]

2750lbs / 55in-lbs

Formula 051

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.