

# SEMI-SYNTHETIC FOR MACHINING & GRINDING

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<u>COMPOUND</u>	<u>% WT.</u>
Cola <sup>®</sup> Lube 3407CI	10.0
Cola <sup>®</sup> Lube 3420EPL	20.0
TEA	15.0
100 Pale Oil	10.0
Water	<u>45.0</u>
Total	100.0

## **PROCEDURE:**

Mix first four ingredients until clear. Add water slowly until clear.

## **PERFORMANCE (5% in water):**

Appearance	Clear
pH	8.0
Cast Iron Block Test	Pass
Falex <sup>®</sup>	2500lbs / 55in-lbs

Formula 063

Last Modified 07/27/2006

### **WARRANTY**

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.