SYNTHETIC CHLORINE-FREE STAMPING CONCENTRATE

COMPOUND	% WT.
Cola®Lube 3410CI	15.0
Cola®Lube 3414EPL	25.0
TEA, 99%	30.0
Water	30.0
TOTAL	100.0

PROCEDURE:

Mix Cola®Lube 3410CI with TEA and Cola®Lube 3414EPL. Add water and mix until clear.

TYPICAL PROPERTIES:

Appearance	Clear concentrate

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.6
Surface Tension (dynes/cm)	41
Cast Iron Block Test	Pass
Falex®	2750lbs / 55in-lbs

Formula 067

Last Modified 07/27/2006

WARRANTY
Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.

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