

SYNTHETIC DRAWING & STAMPING CONCENTRATE

<u>COMPOUND</u>	<u>% WT.</u>
Cola®Lube 3404CI	5.0
Cola®Lube 3410CI	10.0
Triethanolamine (99%)	30.0
Water	<u>55.0</u>
Total	100.0

PROCEDURE:

Combine ingredients one at a time in order listed mixing well before next addition.

TYPICAL PROPERTIES:

Appearance

Chemical emulsion

PERFORMANCE (5% in water):

Appearance

Clear liquid

pH

8.7

Cast Iron Block Test

Pass

Falex®

2250lbs / 51in-lbs

Surface Tension (dynes/cm)

35

Last Modified 07/25/2006

Formula 052

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.