

SYNTHETIC DRAWING COMPOUND

This formula is used commercially for up to 5-inch draws of steel components.

<u>COMPOUND</u>	<u>% WT.</u>
Cola [®] Lube 3410CI	15.0
TEA, 99%	30.0
Cola [®] Lube 3414EPL	25.0
Water	<u>30.0</u>
TOTAL	100.0

PROCEDURE:

Add Cola[®]Lube 3410CI in vessel and add TEA. Mix well, then add Cola[®]Lube 3414EPL. After all ingredients are mixed, slowly add water and continue to mix until all ingredients make a homogenous clear viscous liquid.

USAGE:

Take these concentrates and at use location, mix with water at 20% concentrate and 80% water. This product can be roller coated. Lower levels of concentrate may be used depending on severity of the application.

Formula 048

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.