

SYNTHETIC FOR GRINDING FERROUS METALS - 2

<u>COMPOUND</u>	<u>% WT.</u>
Cola®Lube 3406CI	15.0
Cola®Lube 3402CI	40.0
Water	<u>45.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed until clear.

Note that no TEA needed, excess DEA in Cola®Lube 3402CI neutralizes pH.

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.0
Cast Iron Block Test	Pass
Falex®	2500lbs / 45in-lbs

Formula 071

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.