SYNTHETIC FOR MACHINE & STAMPING FLUID

COMPOUND	% WT.
Cola®Lube 3404CI	4.5
Cola®Lube 3408CI	9.0
Triethanolamine (99%)	27.0
Cola®Lube 3414EPL	20.0
Water	39.5
Total	100.0

PROCEDURE:

Mix ingredients in order listed making sure each is dissolved before new addition.

TYPICAL PROPERTIES:

Appearance	Clear amber liquid

PERFORMANCE (5% in water):

pH	9.0
Cast Iron Block Test	Pass
Falex®	2500lbs / 47in-lbs
Surface Tension (dynes/cm)	32

Formula 056

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.

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