

SYNTHETIC FOR MACHINING & GRINDING FOR FERROUS SYSTEMS

<u>COMPOUND</u>	<u>% WT.</u>
Cola [®] Lube 3404CI	25.0
MEA	25.0
Water	<u>50.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed.

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	10.0
Cast Iron Block Test	Pass
Falex [®]	2000lbs / 50in-lbs

Formula 059

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.