

SYNTHETIC FOR MACHINING & STAMPING FOR FERROUS & NON- FERROUS METALLURGY

<u>COMPOUND</u>	<u>% WT.</u>
Cola®Lube 3407CI	9.0
Cola®Lube 3408CI	9.0
Triethanolamine (99%)	36.0
Water	<u>46.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed.

PERFORMANCE (5% in water):

Appearance	Chemical emulsion
pH	9.0
Cast Iron Block Test	Pass
Falex®	2500lbs / 47in-lbs
Surface Tension (dynes/cm)	42

Formula 069

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.