

SYNTHETIC FOR MACHINING FERROUS & NON-FERROUS METALS & VERY LIGHT STAMPING

<u>COMPOUND</u>	<u>% WT.</u>
Cola [®] Lube 3407CI	16.6
TEA	33.3
Antifoam Additive	0.1
Water	<u>50.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed.

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.5
Surface Tension	42
Falex [®]	2500lbs / 44in-lbs

Formula 065

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.