

# SYNTHETIC FOR MACHINING, FORMING & STAMPING FOR ALL METALLURGY

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<u>COMPOUND</u>	<u>% WT.</u>
Cola <sup>®</sup> Lube 3404CI	5.0
Cola <sup>®</sup> Lube 3408CI	10.0
Triethanolamine (99%)	30.0
Water	<u>55.0</u>
Total	100.0

## **PROCEDURE:**

Mix ingredients in order listed with agitation.

## **TYPICAL PROPERTIES:**

Appearance Clear amber liquid

## **PERFORMANCE (5% in water):**

Appearance Clear liquid  
pH 8.7  
Cast Iron Block Test Pass  
Falex<sup>®</sup> 2500lbs / 35in-lbs  
Surface Tension (dynes/cm) 37

Formula 053

Last Modified 07/27/2006

### **WARRANTY**

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.