SYNTHETIC FOR MACHINING, GRINDING & MILD STAMPING

COMPOUND	% WT.
Cola®Lube 3404CI	5.0
Cola®Lube 3406CI	10.0
Triethanolamine (99%)	30.0
Water	55.0
Total	100.0

PROCEDURE:

Mix ingredients in order listed with agitation.

TYPICAL PROPERTIES:

Appearance	Clear amber liquid

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.7
Cast Iron Block Test	Pass
Falex®	2500lbs / 47in-lbs
Surface Tension (dynes/cm)	27

Use at a level of 10% for mild stamping.

Formula 054

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.