SYNTHETIC STAMPING FLUID FOR NON-FERROUS SYSTEMS

COMPOUND	% WT.
Cola®Lube 3407CI	16.6
Triethanolamine (99%)	33.3
Antifoam Additive	0.1
Water	50.0
Total	100.0

PROCEDURE:

Mix ingredients in order listed with agitation.

TYPICAL PROPERTIES:

Appearance	Clear amber liquid

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.5
Cast Iron Block Test	Pass
Falex®	2500lbs / 44in-lbs
Surface Tension (dynes/cm)	42

Formula 068

Last Modified 07/27/2006

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.

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