

TUBE DRAWING FORMULATIONS

OIL BASE FORMULATIONS

<u>COMPONENT</u>	<u>% WT.</u>
Naphthenic Oil 100 sus/100 F	70.0
Cola®Lube 3418 EPL	15.0
Cola®Lube 3415 EP	5.0
Chlorinated Paraffin Par Oil 142 LV(Dover)	10.0
TOTAL	100.0

5 – 10% of above concentrate in water

SYNTHETIC FORMULATION

<u>COMPONENT</u>	<u>% WT.</u>
Water	55.0
Cola®Lube 3407 CI	10.0
Cola®Lube 3404 CI	5.0
TEA	30.0
TOTAL	100.0

5 – 10% of above concentrate in water

Last Modified 07/26/2006

Formula 028

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.