

CITRUS OIL CLEANER FORMULATIONS

FORMULA 1

<u>COMPOUND</u>	<u>% WT.</u>
d-Limonene	19.0
COLA™ MULSE EMULTRON PM	24.0
DI water	<u>57.0</u>
TOTAL	100.0

This formula makes a clear/translucent gel that may be diluted with water to form a clear working solution.

FORMULA 2

d-Limonene	19.0
COLA™ MULSE EMULTRON PM	22.0
Glycol ether PM	5.0
DI water	<u>54.0</u>
TOTAL	100.0

This formula makes a slightly viscous liquid that may be infinitely diluted with water and remains clear.

FORMULA 3

d-Limonene	25.0
COLA™ MULSE EMULTRON PM	25.0
Glycol ether TPM	10.0
DI water	<u>40.0</u>
TOTAL	100.0

This formula makes a clear thin liquid as produced. Dilute with water to form working solution. At higher dilutions, it becomes cloudy. Increase COLA™ MULSE EMULTRON PM percentage to keep diluted solutions clear.

Substitute pine oils for all or part of the d-Limonene in the above formulas and adjust the COLA™ MULSE EMULTRON PM or TPM amounts if required.

Formula 083

Last Modified 06/22/2005

WARRANTY

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