

GRINDING & LIGHT MACHINING

This soluble oil formulation is suggested for grinding and light machining.

<u>COMPOUND</u>	<u>% WT.</u>
100 Pale Oil	85.0
COLA™ LUBE 3418EPL	10.0
COLA™ LUBE 3407CI	<u>5.0</u>
TOTAL	100.0

PROCEDURE:

Combine ingredients with agitation while warming to 50°C.

TYPICAL PROPERTIES:

Appearance Clear Amber Liquid

PERFORMANCE DATA (5% in water):

Appearance Milky Emulsion
pH 8.0
Falex® (Direct Scale) 1250lbs / 45in-lbs

Formula 046

Last Modified 07/14/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.