

LIGHT-DUTY STAMPING AND DRAWING APPLICATIONS FOR FERROUS/NON-FERROUS METALS

This formulation provides strong performance in light-duty stamping and drawing applications.

<u>COMPOUND</u>	<u>Wt %</u>
100/300 Pale Oil	95.0
COLA™LUBE 3407CI	5.0
Total	<hr/> 100.0

PROCEDURE:

Warm oil to 120°F. Add COLA™LUBE 3407CI. Mix for 30 minutes.

PROPERTIES:

Appearance	Clear amber liquid
Viscosity 40°C	20/30 cs
Falex Test	2000/56
Draw Bead Test	95
Reference oil	115
COF	0.0624

Formula 040

Last Modified 07/9/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.