

MODERATE STAMPING AND DRAWING APPLICATIONS FOR FERROUS/NON-FERROUS METALS

This formulation provides outstanding performance in moderate stamping and drawing applications.

| <u>COMPOUND</u> | <u>Wt %</u> |
|-------------------|--------------|
| 100/300 Pale Oil | 90.0 |
| COLA™ LUBE 3407CI | 5.0 |
| COLA™ LUBE 3404CI | 5.0 |
| Total | <u>100.0</u> |

PROCEDURE:

Warm oil to 120°F. Add all ingredients. Mix for 30 minutes.

PROPERTIES:

| | |
|----------------|--------------------|
| Appearance | Clear amber liquid |
| Viscosity 40°C | 20/30 cs |
| Falex Test | 2750/60 |
| Draw Bead Test | 90 |
| Reference oil | 115 |
| COF | 0.059 |

Formula 041

Last Modified 07/9/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.