SEMI-SYNTHETIC FOR GENERAL MACHINING

COMPOUND	% WT.
100 Pale Oil	9.0
COLA™LUBE 3413EPL	9.0
COLA™LUBE 3420EPL	13.6
COLA™LUBE 3404CI	0.8
COLA™LUBE 3407CI	0.8
Triethanolamine (99%)	3.2
COLA™COR RP	5.0
Water	58.6
Total	100.0

PROCEDURE:

Mix first three ingredients. Add remaining ingredients in order listed making sure each is dissolved before adding next ingredient.

TYPICAL PROPERTIES:

Appearance	Clear amber liquid

PERFORMANCE (5% in water):

Appearance	Clear
pH	9.6
Cast Iron Block Test	Pass
Falex®	2500lbs / 50in-lbs

Formula 050

Last Modified 07/5/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.

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