

# REVISED SEMI-SYNTHETIC FOR MACHINING & GRINDING

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<u>COMPOUND</u>	<u>% WT</u>
100SUS / 100 Naphthenic	10.00
Chlorinated Par 57%	6.00
Alkaterge T IV	10.00
450 MW Sulfonate	10.00
DPM	10.00
COLA™ LUBE 3420	7.00
Water	<u>47.00</u>
Total	100.00

## **PROCEDURE:**

Mix first six ingredients until clear. Add water slowly with mixing.  
Concentrate clear. 5% Concentrate in Water – clear mirco emulsion

Formula 196

Last Modified 07/5/2005

### **WARRANTY**

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