

SYNTHETIC FOR GRINDING FOR FERROUS & NON-FERROUS METALS

<u>COMPOUND</u>	<u>% WT.</u>
COLA™ LUBE 3406CI	16.6
TEA	33.3
Water	50.0
Antifoam Additive	<u>0.1</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed until clear.

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.5
Cast Iron Block Test	Pass
Falex®	2500lbs / 56in-lbs
Surface Tension	42

Formula 060

Last Modified 07/9/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.