

SYNTHETIC FOR GRINDING & LIGHT MACHINING

<u>COMPOUND</u>	<u>% WT.</u>
COLA™ LUBE 3406CI	15.0
TEA	30.0
COLA™ LUBE 3414EPL	10.0
Water	<u>45.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed until clear.

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.0
Cast Iron Block Test	Pass
Falex®	2500lbs / 45in-lbs

Formula 064

Last Modified 07/9/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.