

SYNTHETIC FOR MACHINING & LIGHT STAMPING FOR FERROUS & NON-FERROUS METALS

<u>COMPOUND</u>	<u>% WT.</u>
COLA™ LUBE 3404CI	10.0
COLA™ LUBE 3402CI	30.0
Water	<u>60.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed. Note that excess DEA in COLA™ LUBE 3402CI is enough to neutralize the phosphate ester.

PERFORMANCE (5% in water):

Appearance	Clear liquid
pH	8.0
Cast Iron Block Test	Pass
Falex®	2250lbs / 50in-lbs
Surface Tension (dynes/cm)	28

Formula 058

Last Modified 07/14/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.