

SYNTHETIC FOR MACHINING & LIGHT STAMPING FOR FERROUS & NON-FERROUS SYSTEMS

<u>COMPOUND</u>	<u>% WT.</u>
COLA™ LUBE 3404CI	5.0
COLA™ LUBE 3406CI	10.0
COLA™ LUBE 3414EPL	10.0
Triethanolamine (99%)	30.0
Water	<u>45.0</u>
Total	100.0

PROCEDURE:

Mix ingredients in order listed with agitation.

TYPICAL PROPERTIES:

Appearance Clear amber liquid

PERFORMANCE (5% in water):

Appearance Clear liquid
pH 8.0
Cast Iron Block Test Pass
Falex® 2750lbs / 57in-lbs
Surface Tension (dynes/cm) 32

Formula 055

Last Modified 07/14/2005

WARRANTY

Colonial Chemical guarantees that its products meet published specifications. No other warranties or guarantees are expressed or implied because the use of this material is beyond the control of Colonial Chemical.