

# TUBE DRAWING FORMULATIONS

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## OIL BASE FORMULATIONS

<u>COMPONENT</u>	<u>% WT.</u>
Naphthenic Oil 100 sus/100 F	70.0
COLA™ LUBE 3418 EPL	15.0
COLA™ LUBE 3415 EP	5.0
Chlorinated Paraffin Par Oil 142 LV(Dover)	10.0
TOTAL	100.0

5 – 10% of above concentrate in water

## SYNTHETIC FORMULATION

<u>COMPONENT</u>	<u>% WT.</u>
Water	55.0
COLA™ LUBE 3407 CI	10.0
COLA™ LUBE 3404 CI	5.0
TEA	30.0
TOTAL	100.0

5 – 10% of above concentrate in water

Last Modified 07/9/2005

Formula 028

### WARRANTY

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