SAFETY DATA SHEET
Cola®Cor ACI


1. Identification

Product identifier

Product name          Cola®Cor ACI
Product number        3675

Recommended use of the chemical and restrictions on use

Application            Surfactant
Uses advised against  No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Manufacturer          Colonial Chemical, Inc.
                      225 Colonial Drive
                      South Pittsburg, TN 37380
                      (423) 837-8800

Emergency telephone number

Emergency telephone    (800) 424-9300

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards       Not Classified
Health hazards         Skin Corr. 1C - H314 Eye Dam. 1 - H318
Environmental hazards  Not Classified

Label elements

Pictogram

Signal word            Danger
Hazard statements      H314 Causes severe skin burns and eye damage.
Cola®Cor ACI

Precautionary statements

P260 Do not breathe vapor/ spray.
P264 Wash contaminated skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P330+P31 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a poison center/ doctor.
P321 Specific treatment (see medical advice on this label).
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

Contains

Phosphate Ester

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-, phosphate 60-100%
CAS number: 67989-06-4

Classification
Skin Corr. 1C - H314
Eye Dam. 1 - H318

The full text for all hazard statements is displayed in Section 16.

Composition comments
* The identity or exact percentage is withheld as a trade secret in accordance with 29 CFR 1910.1200.

4. First-aid measures

Description of first aid measures

General information
Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.

Inhalation
Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms are severe or persist.

Ingestion
Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Get medical attention.

Skin Contact
It is important to remove the substance from the skin immediately. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.

Eye contact
Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Protection of first aiders
It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

Most important symptoms and effects, both acute and delayed
Cola®Cor ACI

General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation
A single exposure may cause the following adverse effects: Severe irritation of nose and throat. Symptoms following overexposure may include the following: Corrosive to the respiratory tract.

Ingestion
May cause chemical burns in mouth, esophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.

Skin contact
Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.

Eye contact
Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

Indication of immediate medical attention and special treatment needed
Notes for the doctor
Treat symptomatically.

5. Fire-fighting measures

Extinguishing media
Suitable extinguishing media
The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture
Specific hazards
Containers can burst violently or explode when heated, due to excessive pressure build-up. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.

Hazardous combustion products
Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapors.

Advice for firefighters
Protective actions during firefighting
Avoid breathing fire gases or vapors. Evacuate area. Keep upwind to avoid inhalation of gases, vapors, fumes and smoke. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters
Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Personal precautions
Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid inhalation of vapors and spray/mists. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.

Environmental precautions
**Environmental precautions**

The product may affect the acidity (pH) of water which may have hazardous effects on aquatic organisms. Avoid discharge to the aquatic environment.

**Methods and material for containment and cleaning up**

**Methods for cleaning up**

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

**Reference to other sections**

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

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**7. Handling and storage**

**Precautions for safe handling**

**Usage precautions**

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

**Advice on general occupational hygiene**

Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

**Conditions for safe storage, including any incompatibilities**

**Storage precautions**

Store away from incompatible materials (see Section 10). Store locked up. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

**Storage class**

Corrosive storage.

**Specific end use(s)**

The identified uses for this product are detailed in Section 1.

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**8. Exposure Controls/personal protection**

**Exposure controls**

**Protective equipment**

Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

**Eye/face protection**

Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
**Cola®Cor ACI**

**Hand protection**
Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

**Other skin and body protection**
Wear appropriate clothing to prevent any possibility of skin contact.

**Hygiene measures**
Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

**Respiratory protection**
Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.

**Environmental exposure controls**
Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### 9. Physical and Chemical Properties

**Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Colorless to pale yellow</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Characteristic</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>pH (1% aqueous)</strong></td>
<td>1.5 – 2.0</td>
</tr>
<tr>
<td><strong>Melting point</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Initial boiling point and range</strong></td>
<td>254°C</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>&gt; 126°C PMCC (Pensky-Martens closed cup)</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>0.935 g/mL @ 25°C</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td>Soluble in water</td>
</tr>
<tr>
<td><strong>Partition coefficient</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>305°C</td>
</tr>
<tr>
<td><strong>Decomposition Temperature</strong></td>
<td>Not available</td>
</tr>
</tbody>
</table>
Cola®Cor ACI

Viscosity Not available.
Explosive properties Not applicable.
Oxidizing properties Not applicable.
Other information None.

10. Stability and reactivity

Reactivity See the other subsections of this section for further details.
Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions No potentially hazardous reactions known.
Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.
Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.
Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapors.

11. Toxicological information

Information on toxicological effects
Acute toxicity - oral
Notes (oral LD₅₀) Based on available data the classification criteria are not met.
Acute toxicity - dermal
Notes (dermal LD₅₀) Based on available data the classification criteria are not met.
Acute toxicity - inhalation
Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.
Skin corrosion/irritation
Skin Corr. 1C - H314, Corrosive to skin., Causes severe burns.
Serious eye damage/irritation
Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.
Respiratory sensitization
Respiratory sensitization Based on available data the classification criteria are not met.
Skin sensitization
Skin sensitization Based on available data the classification criteria are not met.
Germ cell mutagenicity
Genotoxicity - in vitro Based on available data the classification criteria are not met.
Carcinogenicity
Carcinogenicity Based on available data the classification criteria are not met.
IARC carcinogenicity None of the ingredients are listed or exempt.
Reproductive toxicity
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Reproductive toxicity - fertility
Based on available data the classification criteria are not met.

Reproductive toxicity - development
Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure
STOT - single exposure
Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure
STOT - repeated exposure
Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard
Based on available data the classification criteria are not met.

General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation
Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.

Ingestion
May cause chemical burns in mouth, esophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.

Skin Contact
Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.

Eye contact
Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

Route of entry
Ingestion Inhalation Skin and/or eye contact

Target Organs
No specific target organs known.

12. Ecological Information

Ecotoxicity
Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

Toxicity
Based on available data the classification criteria are not met.

Persistence and degradability
The degradability of the product is not known.

Bioaccumulative potential
No data available on bioaccumulation.

Mobility in soil
No data available.

Mobility
Not available.

Other adverse effects
None known.

13. Disposal considerations

Waste treatment methods
Cola®Cor ACI

General information
The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods
Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

14. Transport information

<table>
<thead>
<tr>
<th>UN Number</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>UN No. (TDG)</td>
<td>1760</td>
</tr>
<tr>
<td>UN No. (IMDG)</td>
<td>1760</td>
</tr>
<tr>
<td>UN No. (ICAO)</td>
<td>1760</td>
</tr>
<tr>
<td>UN No. (DOT)</td>
<td>UN1760</td>
</tr>
</tbody>
</table>

UN proper shipping name
- **Proper shipping name (TDG)**: CORROSIVE LIQUID, N.O.S. (CONTAINS Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-, phosphate)
- **Proper shipping name (IMDG)**: CORROSIVE LIQUID, N.O.S. (CONTAINS Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-, phosphate)
- **Proper shipping name (ICAO)**: CORROSIVE LIQUID, N.O.S. (CONTAINS Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-, phosphate)
- **Proper shipping name (DOT)**: CORROSIVE LIQUIDS, N.O.S. (CONTAINS Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-, phosphate)

Transport hazard class(es)
- **DOT hazard class**: 8
- **DOT hazard label**: 8
- **TDG class**: 8
- **TDG label(s)**: 8
- **IMDG Class**: 8
- **ICAO class/division**: 8

Transport labels

DOT transport labels
Cola®Cor ACI

Packing group

TDG Packing Group III
IMDG packing group III
ICAO packing group III
DOT packing group III

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are listed or exempt.

SARA 313 Emission Reporting
None of the ingredients are listed or exempt.

CAA Accidental Release Prevention
None of the ingredients are listed or exempt.

FDA - Essential Chemical
None of the ingredients are listed or exempt.

FDA - Precursor Chemical
None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories
None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals
None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are listed or exempt.
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California Air Toxics "Hot Spots" (A-II)
None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances
None of the ingredients are listed or exempt.

Massachusetts "Right To Know" List
None of the ingredients are listed or exempt.

Rhode Island "Right To Know" List
None of the ingredients are listed or exempt.

Minnesota "Right To Know" List
None of the ingredients are listed or exempt.

New Jersey "Right To Know" List
None of the ingredients are listed or exempt.

Pennsylvania "Right To Know" List
None of the ingredients are listed or exempt.

Inventories
EU - REACH
Not registered

Canada - DSL/NDSL
DSL

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed or exempt.

Australia - AICS
All the ingredients are listed or exempt.

Japan - MITI
Not listed.

Korea - KECI
Not listed.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
Not listed.

New Zealand - NZIOC
All the ingredients are listed or exempt.

Taiwan - NECI
All the ingredients are listed or exempt.

16. Other information

Classification abbreviations and acronyms
Eye Dam. = Serious eye damage
Skin Corr. = Skin corrosion
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Training advice
Only trained personnel should use this material.

Issued by
Regulatory Affairs Department

Revision date
12/13/2017

Revision
2

Supersedes date
12/13/2017

SDS No.
5076

Hazard statements in full
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.

End of SDS

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.